DATA SHEET

Zirconia O2 Sensors

PCB Mounted Sensor

FEATURES

- Zirconium dioxide (ZrO₂) sensing elements
- Long life, non-depleting technology
- Integral heating element
- High accuracy
- Designed to operate with SST's OXY-LC interface board familya

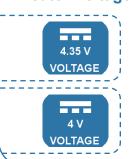




Response Time



Heater Voltage



Gas Temp



Termination





Heater voltage^b

- No reference gas required

OUTPUT VALUES

Oxygen pressure range 2mbar—3bar max Accuracy^e No need for temperature compensation

X TECHNICAL SPECIFICATIONS Fast response sensor < 4s Warm up time (prior to sensor operation) 60s

 $4V_{DC} \pm 0.1V_{DC} (1.7A)$ Standard response sensor $1.65V_{DC}(0.7A)$ Standby ~ 180s

Output stabilisation time Fast response sensor $4.35V_{DC} \pm 0.1V_{DC} (1.85A)$

Standby $2V_{DC}(0.85A)$

Pump impedance at 700°C° < 6kΩ -50°C to +50°C

Permissible gas temperature Gas flow rate

In a manifold^d 1L/min max 2m/s In an open gas flow

Repetitive permissible acceleration 5g Incidental permissible acceleration 30q

5mbar max Internal operational temperature 700°C Response time (10-90% step) Standard response sensor <15s Warm up time (from standby) 20s

Other sensor options available on request, email: technical@sstsensing.com

Note: All SST ZrO₂ sensors measure ppO₂. In order to calculate vol. O₂%, the total gas pressure, Ptot, at the sensor needs to be known. $O_2\% = ppO_2/Ptot$

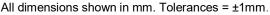
> Need help? Ask the expert Tel: + 44 (0)1236 459 020 and ask for "Technical"

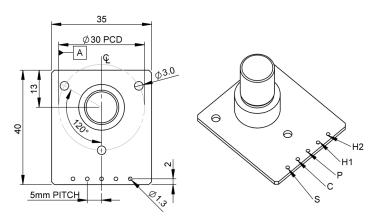


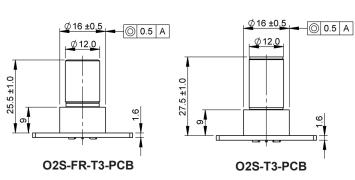


- Interface board sold separately (see website); contact technical@sstsensing.com for details of how to design your own interface board.
- It is important to measure the heater voltage as close to the sensor as possible due to voltage drops in the supply cable.
- The constant current source used in the pump circuit should be designed to drive a load of up to $6k\Omega$.
- d) see mounting recommendations
- Up to 1200mbar ppO₂ at Ptot < 2000mbar.

OUTLINE DRAWING









Wire	Designation
S	Sense
С	Common
Р	Pump
H1	Heater (1)
H2	Heater (2)

Note: When connecting to the PCB, use 20 AWG for cable lengths < 0.2m and 16 AWG for cable lengths < 1m. For cable lengths greater than 1m, please contact technical@sstsensing.com for quidance.

ORDER INFORMATION

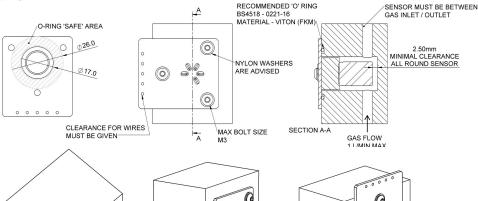
Standard Response: <15s

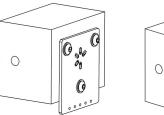
2 S -T 3 - P C B

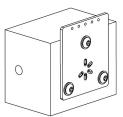
Fast Response: <4s

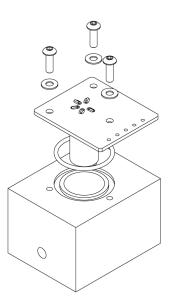
FR-Т 3 С В 2 S

MOUNTING RECOMMENDATIONS









Note: Recommended mounting angles during operation. Sensor should not be mounted with PCB on top.



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Do not exceed maximum ratings and ensure sensor(s) are operated in accordance with their requirements.

Carefully follow all wiring instructions. Incorrect wiring can cause permanent damage to the device.

Zirconium dioxide sensors are damaged by the presence of silicone. Vapours (organic silicone compounds) from RTV rubbers and sealants are known to poison oxygen sensors and MUST be avoided. Do NOT use chemical cleaning agents.

Failure to comply with these instructions may result in product damage.

INFORMATION

As customer applications are outside of SST Sensing Ltd.'s control, the information provided is given without legal responsibility. Customers should test under their own conditions to ensure that the equipment is suitable for their intended application.

For detailed information on the sensor operation refer to application note AN0043 Operating Principle and Construction of Zirconium Dioxide Oxygen Sensors.

For technical assistance or advice, please email: technical@sstsensing.com

General Note: SST Sensing Ltd. reserves the right to make changes to product specifications without notice or liability. All information is subject to SST Sensing Ltd.'s own data and considered accurate at time of going to print.

